

## SOLENOID PACK FITTING INSTRUCTIONS

- 1) Remove the curved alloy bracket from the actuator body by undoing the three Phillips-head screws.
- 2) Remove the top actuator cover, held in place with four clip-lock lugs. Do not attempt to separate the actuator centre section with six clip-lock lugs.
- 3) Note the position of the wiring plugs as they can be refitted incorrectly. Remove the wiring plugs from solenoid pack spikes.
- 4) Lift the solenoid pack off the actuator body, ensuring you do not lose the o-rings underneath the solenoid pack in removal.
- 5) Refit the o-rings on exposed spouts, fit the new solenoid pack, replace the wiring harness correctly, and pass the wires through the access hole in the body for final wiring connection.
- 6) Refit the top cover, ensuring the four clip-lock lugs are engaged.
- 7) Refit the curved alloy bracket, refit actuator to the vehicle, and connect the wiring harness and actuator cable to throttle mechanism. Review the cable-to-throttle connection to ensure no possibility of cable fouling on brackets, hoses etc.
- 8) Road test the vehicle.

*DISCLAIMER: Command Auto Group Pty Ltd (hereafter referred to as the company) provides this information as a diagnostic support service to customers to assist in fault-finding automotive Cruise Control installations. When followed correctly there is no risk of damage to the Cruise Control, the vehicle to which it is fitted, other property, or personal injury. The company cannot be held liable for damage, loss or injury that occurs though product fitment to non-specified vehicles or other mechanical or electronic devices. Further the company cannot be held liable for damage, loss or injury that occurs from failure to understand and correctly apply this information, or for action taken beyond that described in this or similar technical support documents, or verbal advice provided by TCAG Technical staff.*

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